



# CUSTOMER APPRECIATION NIGHT

## with **Liza Pepple**



**Mon., Feb. 18, 2013**

**7:00 pm – 8:00 pm**

**Charlotte Marriott Executive Park  
5700 Westpark Drive  
Charlotte, NC 28217  
(77 & Tyvola Rd.)**



**Clinical studies have demonstrated that Juice Plus+® supports a healthy immune system, reduces oxidative stress, helps protect DNA, and positively impacts several key indicators of cardiovascular wellness. Part of getting the most out of life is having good balanced nutrition. That's how Juice Plus+® helps you**  
**Live Life to the Plus.**



### Liza Pepple

“Come and learn everything about Juice Plus+... how it’s made and what the future holds!”

Liza Pepple graduated with a degree in Chemical Engineering from Clemson University in 2002. After a brief stint in manufacturing, she became the Global Product Manager for Nutritional Ingredients for a Fortune 50 Agribusiness Company. Her responsibilities included global brand management, financial responsibilities, quality control, inventory control and regulatory control as well as clinical support and supply. She began working at NSA in 2008 as the newly developed position of Quality Manager for the Juice Plus+® product line, but quickly transitioned into the role of Director of Product Development. As Director of Product Development she was instrumental in the introductions of Juice Plus Soft Chewables, Vineyard Soft Chewables, Soft Chewable Sample Packs, the Complete Powdered Beverage reformulation and provided early work on the Complete Bar. She is now transitioning into the role of Director of Supply Chain to further bring the story of the farms and farmers to the forefront.

Liza has been involved in competitive sports, particularly gymnastics, so she has always been interested in health, fitness and nutrition. She is currently active in aerobics and she and her husband are avid golfers, Liza’s goal is to be constantly on the lookout for ingredients and processes that will improve the Juice Plus+® product line.

**Please attend as my GUEST!**

**For ticket information please contact:**

Distributor's Name  
Email Address

**Guest & Juice Plus+ Customers are FREE, but Reservations and Tickets are Required**